

## **Materials**

-For a tiny dog you will need approx. 1/2 yard of fabric

-A D-ring

-2" wide sew-on hook & loop tape

-Fusible interfacing (I used SF-101)

-Large paper to make a pattern

-2-sided fusible web (like HeatnBond Lite)

I used a cotton fat quarter for the outside and flannel FQ for the lining. If your dog's chest measurement is less than 17" you should be able to use 2 fat quarters.

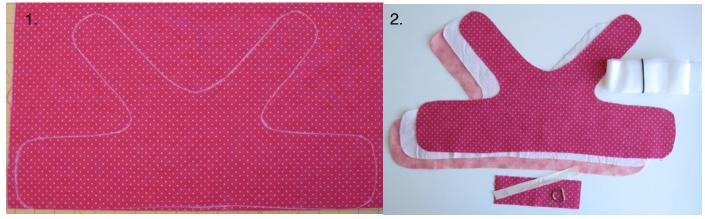
## Make a pattern

If you have a harness that fits your dog well, trace around it with your desired seam allowance. I have included two sizes for reference if you need something to start with. Start by measuring your pet's chest measurement, then add 3-4" for overlap and seam allowances. Try using tissue paper to check the fit before you start sewing.



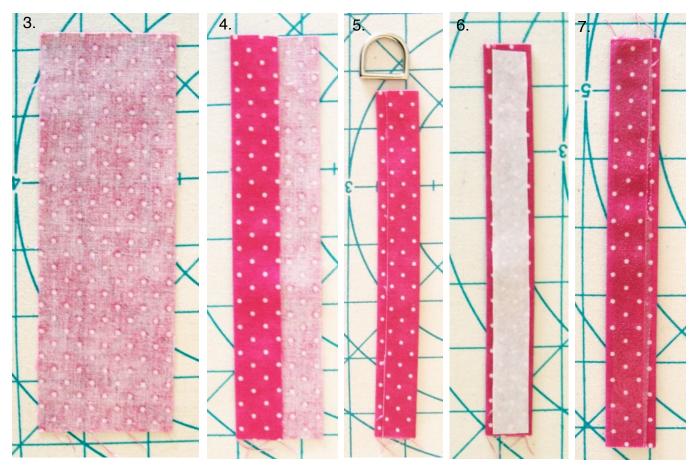
## Trace your pattern and cut

- 1. Trace pattern onto your outside fabric, lining fabric and one layer of fusible interfacing.
- 2. Cut these out and fuse the interfacing to the outside fabric.



## Make center strip

- 3. Cut one strip of fabric just less than 3 times as wide as the inside of your D-ring and longer than the middle of the harness. (My D-ring was 3/4", so I cut my piece 2" wide.) Cut a strip of fusible web slightly narrower than the width of your D-ring (I cut mine 1/2" wide).
- 4. Fold just less than one third to the middle.
- 5. Fold just less than the other third to the middle. Make sure D-ring will fit snugly.
- 6. Iron strip of fusible web onto the center of the back side of the piece and let cool.
- 7. Remove paper backing from fusible web.



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8. Center strip fusible web side down on harness outside piece. Slide D-ring about 1/3 of the way up the strip and press well with steam on either side of the D-ring.



2. Place harness pieces right sides together and sew all around, leaving a 4" opening for turning. Clip and notch corners.



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- 3. Turn right sides out and press well, turning the opening under. Slip stitch the opening or topstitch close to the edge.
- 4. Wrap around your dog to check how far you need to overlap the hook & loop tape.

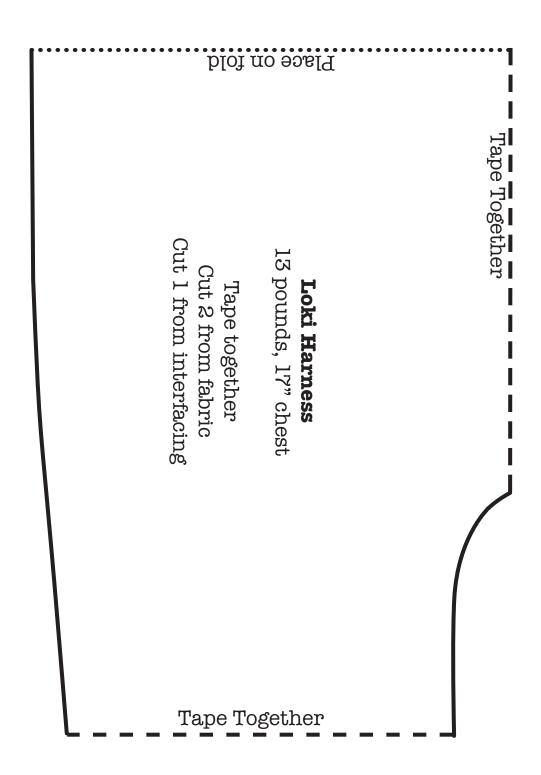




5. Topstitch and attach hook & loop tape. Sew hook side onto the outside fabric on one side.



6. Sew fuzzy loop side onto the lining, since that side will face your pup.



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